



Tubing Tools

MARS SERIES **650**

Tubing Cutters And Accessories

Imperial Eastman offers a quality line of tube working tools, well recognized as standards of excellence in the HVACR industry. All tubing tools are made in the U.S.A. and come with a limited lifetime warranty.

Imperial tube cutters can be used on hard or soft copper, aluminum, brass, thin wall steel, stainless steel, monel, titanium and other metal tubing. The Hi-Duty® tube cutters (MARS #65001 and #65002) feature rollers with flare cut-off groove, fold away reamer and a spare cutting wheel. MARS #65003 is a combination tube constrictor and cutter. This combo cutter is used for brazed or sweat type connections. A roller is used in place of cutter wheel.

MARS #65004, Imp® tube cutter, requires only 1 1/4" swing radius and a 1 3/8" swing radius with 5/8" tube. This tube cutter features rollers on the bottom of the tool which allows for easier cutter engagement on tubing. The enclosed feed design minimizes contamination, assuring continued free operation. MARS #65005 requires only 1 11/16" swing radius.

The Big-Imp™ tube cutter, MARS #65006, requires only 1 15/16" swing radius and a 2 1/4" swing radius with 1 1/8" tube.

MARS NO.	MFG. NO.	DESCRIPTION	CASE QTY.
65001	TC1000	Hi-Duty® 1/8" to 1 1/8" OD	20
65002	312FC	Hi-Duty® 1/4" to 1 5/8" OD	10
65003	TC1020	Hi-Duty® combo 1/8" to 1 1/8" OD	10
65004	TC1050	Imp® cutter 1/8" to 5/8" OD	20
65005	TC2050	Imp® cutter 3/16" to 7/8" OD	10
65006	174F	Big Imp™ 3/8" to 1 1/8" OD	10
65008	S75015	Standard cutter wheel (10 pk) for use on #65001, 65002, 65003, 65006	10
65009	S75046	Cutter wheel for stainless steel and hard temper tubing (5 pk) for use on #65001, 65002, 65003, 65006	10
65010	S74762	Screws for cutter wheel (5 pk) for use on #65008, 65009	10
65011	TC1A	Cutter wheel service kit includes: 3 standard cutter wheels 1 screw for cutter wheel	10
65012	TC1B	Cutter wheel stainless service kit includes: 3 cutter wheels for stainless steel and hard temper tubing 1 screw for cutter wheel	10
65013	TC1C	Cutter wheel service kit includes: 2 cutter wheels for #65004 1 screw for cutter wheel	10
65014	206FB	Adj.-O-Matic® 1/8" - 2-5/8" OD	1
65072	S74761	Cutter wheel 5 pak for use on 65014	1
65076	S77511	Screw for cutter wheel for #65072	1
65056	S32633	Cutter wheel 5 pk. on 65004, 65015	1
65073	S26883	Screw for cutter wheel for 65056	1
65088	406FA	Hi Duty Adj-O-Matic® 2" - 4-1/8" OD	1
65074	S74833	Cutter wheel for 65088	1
65075	S74834	Screw for cutter wheel for #65074	1



SERVICE & INSTALLATION



The largest selection of motors, components and accessories for the HVAC/R Industry