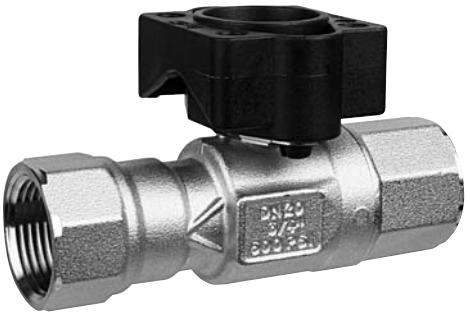
B2…HT… Two-way High Temperature Characterized Control Valve
Stainless Steel Ball and Stem



Application

This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in a hydronic system with variable flow.

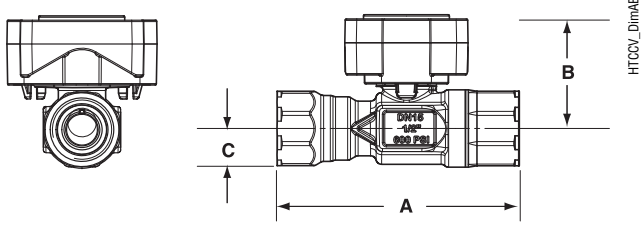
This valve is designed to fit in compact areas where on/off or floating point control is required using 24 VAC.

Technical Data	
Service	water/low pressure steam, 60% glycol
Flow characteristic	A-port equal percentage
Sizes	½", ¾", 1"
Type of end fitting	female, NPT
Materials:	
Body	brass (DZR) P-CuZn35Pb2
Ball	stainless steel
Stem	stainless steel
Seats	PTFE Teflon
Characterizing disc	PTFE Teflon
Packing	2 EPDM O-rings
Pressure rating	600 psi
Media temperature range	
Steam	250°F (15 psig)
Hot water	37°F - 266°F
Close off pressure	200 psi
Maximum differential pressure (ΔP)	116 psi full open ball 60 psi partially open ball
Leakage	bubble tight 0%

	Valve Nominal Size		Type	Suitable Actuators	
C_v	Inches	DN [mm]	2-way NPT	Spring	Non-Spring
0.29	½	15	B215HT029	TF Series	TR Series
0.46	½	15	B215HT046		
0.73	½	15	B215HT073		
1.16	½	15	B215HT116		
1.86	½	15	B215HT186		
2.90	½	15	B215HT290		
4.55	½	15	B215HT455*		
1.86	¾	20	B220HT186	LF Series	LR Series
2.90	¾	20	B220HT290		
4.64	¾	20	B220HT464		
7.31	¾	20	B220HT731		
9.28	¾	20	B220HT928		
13.20	¾	20	B220HT1320		
4.64	1	25	B225HT464		
7.31	1	25	B225HT731		
11.6	1	25	B225HT1160		
18.56	1	25	B225HT1856		
28.00	1	25	B225HT2800		

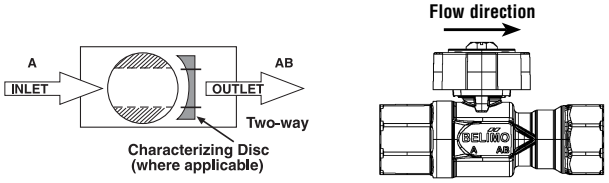
* modified equal percentage

Dimensions



	Valve Nominal Size		Dimensions (Inches [mm])		
Valve Body	Inches	DN [mm]	A	B	C
B215HT	½"	15	3.33" [84.6]	2.09" [53.2]	0.53" [13.5]
B220HT	3/4"	20	3.96" [100.6]	2.37" [60.1]	0.67" [17.0]
B225HT	1"	25	5.14" [130.6]	3.14" [79.8]	0.92" [23.25]

Flow Patterns



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BELIMO

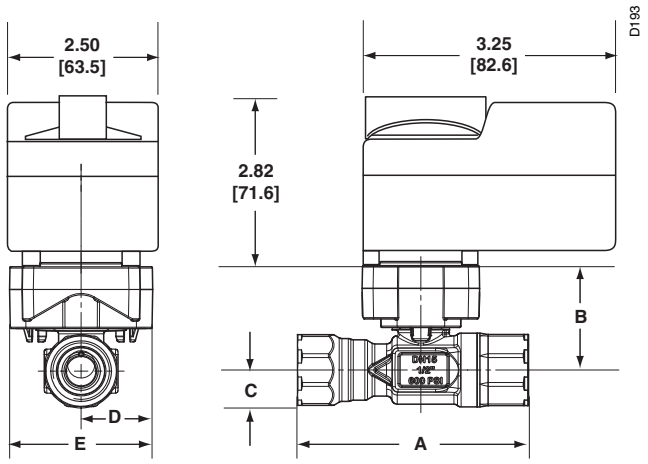
Models

TR24-SR US

Technical Data	
Control	Proportional reversing switch under cover
Input impedance	100 kΩ
Nominal voltage	24 VAC 50/60 Hz, 24 VDC
Nominal voltage range	19.2…28.8 VAC, 21.6…28.8 VDC
Power consumption	0.5 W
Transformer sizing	1VA (class 2 power source)
Electrical connection	screw terminals accessible after removal of small cover (3 ft, 10 ft, 16 ft cables optional)
Angle of rotation	90°
Position indication	integrated into handle
Manual override	push down handle
Running time	90 seconds
Humidity	5 to 95% non-condensing
Ambient temperature	-22°F to 122°F (-30°C to 50°C)
Storage temperature	-40°F to 176°F (-40°C to 80°C)
Housing	NEMA 1/IP40
Housing rating	UL94-5V(B)
Agency listing†	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1, CSA C22.2 No. 24-93, CE acc. to 89/336/EEC
Noise level	max. 35 db (A)
Quality standard	ISO 9001

† Rated impulse voltage 500V, Control pollution degree 2, Type of action 1

Dimensions with 2-Way Valve



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Wiring Diagrams

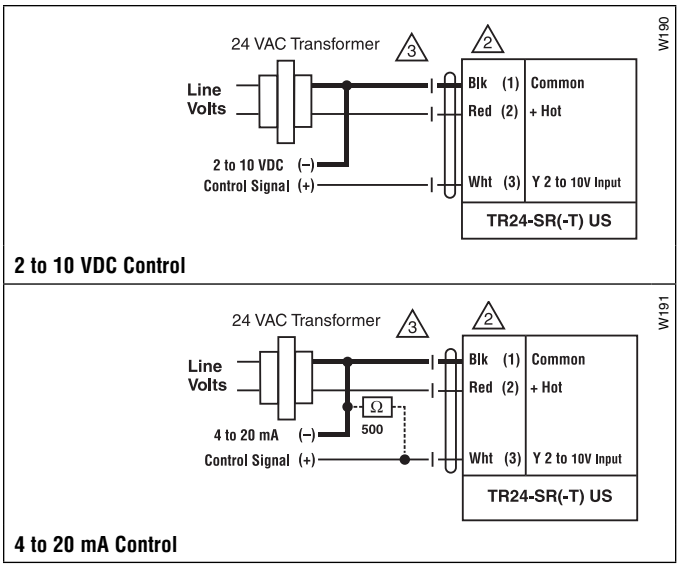
INSTALLATION NOTES

△2 Actuators with color coded wires are optional.
Wire numbers are provided for reference.

***CAUTION** Equipment damage!*
Actuators may be connected in parallel.
Power consumption and input impedance must be observed.

△3 Actuators may also be powered by 24 VDC.

***WARNING** Live Electrical Components!*
During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.



2 to 10 VDC Control

4 to 20 mA Control

Direct/Reverse acting switch is under wiring cover.
R = CW with decrease in signal
L = CCW with decrease in signal
No feedback

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