







Technical Data	AF24 US
Power supply	24 VAC ± 20% 50/60 Hz
	24 VDC ± 10%
Power consumption	
running	6 W
holding	2.5 W
Transformer sizing	10 VA (class 2 power source)
Electrical connection	3 ft, 18 GA appliance cable
	1/2" conduit connector
Overload protection	electronic throughout 0 to 95° rotation
Operating range Y	0 to 20 V phasecut
	control is only for the postiive part of the sine wave
	(max of 10 volts)
Input impedance	8 kΩ (0.1 mA), 50 mΩ
Feedback output U	2 to 10 VDC (max. 0.5 mA) for 95°
Angle of rotation	mechanically limited to 95°
Torque	133 in-lb [15 Nm] constant
Direction of rotation	
spring	reversible with cw/ccw mounting
motor	reversible with built-in switch
Position indication	visual indicator, 0° to 95°
	(0° is spring return position)
Manual override	3mm hex crank (shipped w/actuator)
Running time	150 seconds constant, independent of load,
	spring return < 20 seconds
Humidity	5 to 95% RH non-condensing
Ambient temperature	-22°F to 122°F [-30°C to 50°C]
Storage temperature	-40°F to 176°F [-40°C to 80°C]
Housing	NEMA type 2 / IP54
Housing material	zinc coated metal
Agency listings	cULus acc. to UL 873 and
	CAN/CSA C22.2 No. 24-93
Noise level	max. 45 dB (A)
Servicing	maintenance free
Quality standard	ISO 9001
Weight	6.0 lbs (2.7 kg)

Torque min. 133 in-lb, for control of air dampers

Application

For proportional modulation of dampers in HVAC systems. Actuator sizing should be done in accordance with the damper manufacturer's specifications.

The actuator is mounted directly to a damper shaft up to 1.05" in diameter by means of its universal clamp. A crank arm and several mounting brackets are available for applications where the actuator cannot be direct coupled to the damper shaft.

The actuator operates in response to a 0-20 V phasecut control input from an electronic controller or positioner. A 2 to 10 VDC feedback signal is provided for position indication or master-slave applications.

Operation

The AF series actuators provide true spring return operation for reliable fail-safe application and positive close-off on air tight dampers. The spring return system provides constant torque to the damper with, and without, power applied to the actuator.

The AF series provides 95° of rotation and is provided with a graduated position indicator showing 0° to 95°. The AF has a unique manual positioning mechanism which allows the setting of any damper position within its 95° of rotation. When power is applied to the AF series its "one time use" mechanism is released. The actuator is shipped at +5° (5° from full fail-safe) to provide automatic compression against damper gaskets for tight shut-off. When power is applied, the manual mechanism is released and the actuator drives toward the full fail-safe position. The actuator will memorize the angle where it stops rotating and use this point for its zero position for its normal control operations. The manual override can also be released physically by the use of a crank supplied with the actuator.

The AF uses a brushless DC motor which is controlled by an Application Specific Integrated Circuit (ASIC) and a microprocessor. The microprocessor provides the intelligence to the ASIC to provide a constant rotation rate and to know the actuator's exact zero position. The ASIC monitors and controls the brushless DC motor's rotation and provides a digital rotation sensing function to prevent damage to the actuator in a stall condition. The actuator may be stalled anywhere in its normal rotation without the need of mechanical end switches.



AF24-PC US

Proportional, Spring Return, 24 V, 0 to 20 V Phasecut Control Signal



Accessories	
AV 10-18	Shaft extension
IND-AF2	Damper position indicator
K4 US	Universal clamp for 3/8" to 3/4" shafts
K4-1 US	Universal clamp for up to 1.05" dia jackshafts
K4-H	Universal clamp for hexshafts 3/8" to 5/8"
KH-AF	Crank arm for up to 3/4" round shaft (Series 2)
KH-AF-1	Crank arm for up to 1.05" jackshaft (Series 2)
KH-AFV	V-bolt kit for KH-AF and KH-AF-1
Tool-06	8mm and 10 mm wrench
SGA24	Min. and/or man. positioner in NEMA 4 housing
SGF24	Min. and/or man. positioner for flush panel mounting
ZG-R01	500 Ω resistor for 4 to 20 mA control signal
ZG-HTR	Thermostat/Heater Kit
ZDB-AF2 US	Angle of rotation limiter
ZG-100	Universal mounting bracket
ZG-101	Universal mounting bracket
ZG-102	Multiple actuator mounting bracket
ZG-106	Mounting bracket for Honeywell® Mod IV replace-
	ment or new crank arm type installations
ZG-107	Mounting bracket for Honeywell® Mod III or Johnson® Series
	100 replacement or new crank arm type installations
ZG-108	Mounting bracket for Barber Colman® MA 3/4,
	Honeywell [®] Mod III or IV or Johnson [®] Series 100
	replacement or new crank arm type installations
ZG-AF US	Crank arm adaptor kit for AF/NF
ZG-AF108	Crank arm adaptor kit for AF/NF
ZS-100	Weather shield (metal)
ZS-150	Weather shield (polycarbonate)
ZS-260	Explosion-proof housing
ZS-300	NEMA 4X housing
NOTE: When using AE24_P	CIUS actuators, only use accessories listed on this page

For actuator wiring information and diagrams, refer to Belimo Wiring Guide.

Typical Specification

Spring return control damper actuators shall be direct coupled type which require no crank arm and linkage and be capable of direct mounting to a jackshaft up to a 1.05" diameter. The actuator must provide proportional damper control in response to a 0 to 20 V phasecut control output from an electronic controller or positioner. The actuators must be designed so that they may be used for either clockwise or counterclockwise fail-safe operation. Actuators shall have control direction of rotation switch accessible on its cover. Actuators shall use a brushless DC motor controlled by a microprocessor and be protected from overload at all angles of rotation. Run time shall be constant, and independent of torque. A 2 to 10 VDC feedback signal shall be provided for position feedback or master-slave applications. Actuators shall be cULus listed, have a 5 year warranty, and be manufactured under ISO 9001 International Quality Control Standards. Actuators shall be as manufactured by Belimo.

Wiring Diagram

INSTALLATION NOTES

- Provide overload protection and disconnect as required.
- **CAUTION** Equipment Damage! ∕2∖ Actuators may be connected in parallel.
 - Power consumption and input impedance must be observed.
- Actuators may also be powered by 24 VDC. /3\

WARNING Live Electrical Components!

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During installation, testing, servicing and troubleshooting of this product, it may be
used abartician or resulting the second abartician or resulting the necessary to work with live electrical components. Have a gualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

